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The Journal of Interdisciplinary Medicine will publish high-quality basic and clinical research related to interdis-

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The journal will try to provide the entire medical community with the perspective of the regional specifics of Central and Eastern European countries. The journal will primarily focus on publishing original research papers, but also other types of materials (such as review articles, case reports, state-of-the-art papers, comments to editor, etc) will be extremely welcomed.

Accuracy of 3D-Printed Models of Aortic Valves – a Comparative Analysis Between Planimetric and Photogrammetric Measurements

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ABSTRACT

Background: 3D printing has changed the paradigm of personalized medicine. Similarly to fingerprints, there are no two identical hearts; consequently, in cardiology, diagnosis and treatment, either medical, interventional or surgical, must be individualized according to the specific problem of a particular patient. The **aim** of this proof-of-concept study was to analyze two measurement methods, the planimetric and the photogrammetric method, in the process of creating a 3D-printed model from cardiac computed tomography angiography images and to evaluate the accuracy of an aortic valve anatomical model. **Material and methods:** Cardiac computed tomography images, obtained from 20 patients with severe aortic stenosis, underwent stereolithographic reconstruction using 3D Slicer to create digital 3D models of the aortic valves. Serial measurements of six key elements of the aortic valvular apparatus were measured on the 3D model and compared to the measurements taken on the 2D computed tomography images. **Results:** The differences between the two measurement methods were sub-millimetric in case of the left ventricular outflow tract and the sinotubular junction, and 1.386 mm for the left sinus of Valsalva ($p = 0.0412$), 0.3476 mm for the right sinus of Valsalva ($p = 0.1874$), and 0.6905 mm for the non-coronary Valsalva sinuses ($p = 0.1353$). Sinus heights were also similar, with a difference of 0.0119 mm ($p = 0.6521$). **Conclusion:** In this study, the results of digital photogrammetry were superimposable to those of computed tomography scan measurements. The accuracy of each 3D-printed model depends on geometric complexity, the level of training of the personnel, and on the resources of each 3D printing laboratory.

Keywords: validation, 3D printing, aortic valve, additive manufacturing, anatomical models

INTRODUCTION

Similarly to fingerprints, there are no two identical hearts. Consequently, diagnosis and treatment — either medical, interventional, or surgical — should be individualized according to the specific problem of a particular patient. Cardiovascular imaging has gone through an impressive technological progress in recent years, 3D-printed cardiac imaging currently being the cornerstone of the modern management of patients with complex cardiovascular pathology. 3D printing has opened up new perspectives and opportunities in interventional and surgical fields.¹ The applicability of 3D printing is extensive and includes congenital heart disease, mitral and aortic valvulopathies (e.g., transcatheter aortic valve implantation, TAVI), valvular prosthetics (closure of paraprosthetic leaks), and structural heart disease (closure devices for ventricular defects or closure of the left atrial appendage).² The preprocedural work-up could benefit substantially from 3D printing, especially by simulating the implantation of devices of different sizes. The ongoing French observational register FFPP-Print has highlighted its benefits by demonstrating shorter operating times, a significant reduction in the number of prostheses used for each patient, and the ability to assess the risk of complications. Apart from complex procedures, 3D printing can find its utility in anticipating rare but serious complications that can occur during transcatheter interventions such as TAVI. Studies clearly show that morbidity and mortality rates are lower than with conventional surgery for high- or intermediate-risk patients, but this risk should be analyzed individually for each patient.³

In this proof-of-concept study, we aimed to investigate whether 3D models created from cardiac computed tomography (CT) images could have comparable dimensions to the native valve apparatus and to study the feasibility of using 3D-printed aortic valves in simulations of transcatheter implantation.

MATERIAL AND METHODS

Study participants

This was a cross-sectional observational study that included 20 patients with severe aortic stenosis who underwent preprocedural planning for TAVI. The study was conducted from January 2020 to December 2021. Exclusion criteria included the presence of a high degree of aortic valve calcifications, irregular heart rate or inability to achieve a heart rate < 65 bpm, or any other conditions that may have interfered with image acquisition. Clinical, echocardiographic,

and laboratory examinations, as well as contrast-enhanced cardiac CT and computed angio-tomography of the lower limbs were performed for all patients. For cardiac CT image acquisition, a retrospective ECG-gated scanning protocol was used, with intravenous high-concentration iodine contrast agent, at a heart rate of <65 bpm. Patients with increased heart rate were administered beta blockers or ivabradine before scanning. All CT scans were performed using SOMATOM Definition 128-slice CT equipment (Siemens Healthcare, Germany). Patients with inadequate valvular and vascular anatomy for TAVI, as well as sub-optimal quality of CT images were excluded. All study procedures were performed according to good clinical practice (GCP) guidelines and the Declaration of Helsinki, and were approved by the ethics committee of the institution where the study was conducted. All study participants signed an informed consent prior to enrollment.

Stereolithographic model generation—from CT scan to digital model

As part of an ongoing research project at the “George Emil Palade” University of Medicine, Pharmacy, Science and Technology of Târgu Mureș, patient-specific digital models were generated to determine the feasibility of 3D-printed aortic valve models for preprocedural planning.

Image post-processing was performed for all individual CT images to obtain the stereolithographic reconstruction of the models used for 3D printing. The Digital Imaging and Communications in Medicine (DICOM) datasets that were analyzed had a slice thickness of 0.60 mm using a medium smooth kernel. All image reconstructions were performed by a single analyst using 3D Slicer, an open-source offline image computing platform for image analysis and scientific visualization.

The first step in the stereolithographic processing of 3D models consisted in integrating the imaging data into 3D Slicer and delineating the regions of interest (ROIs) on anatomical structures (Figure 1). The second step consisted in the so-called ‘segmentation’, based on the intensity of the studied structures, measured in Hounsfield units (HU). For example, for cardiac structures, a range of 230 HU to 15 HU was used. The third step consisted in rapid prototyping, achieved by placing spatial markers at the level of fluid structures called ‘blood pool’, which enabled us to differentiate the contrast agent from muscle or fibrous structures by subtraction based on Boolean algorithms (Figure 2). Segmentation time was approximately 60–80 min per model, as described previously.⁴ The fourth step consisted in transforming DICOM files into .STL (Standard Tessell-

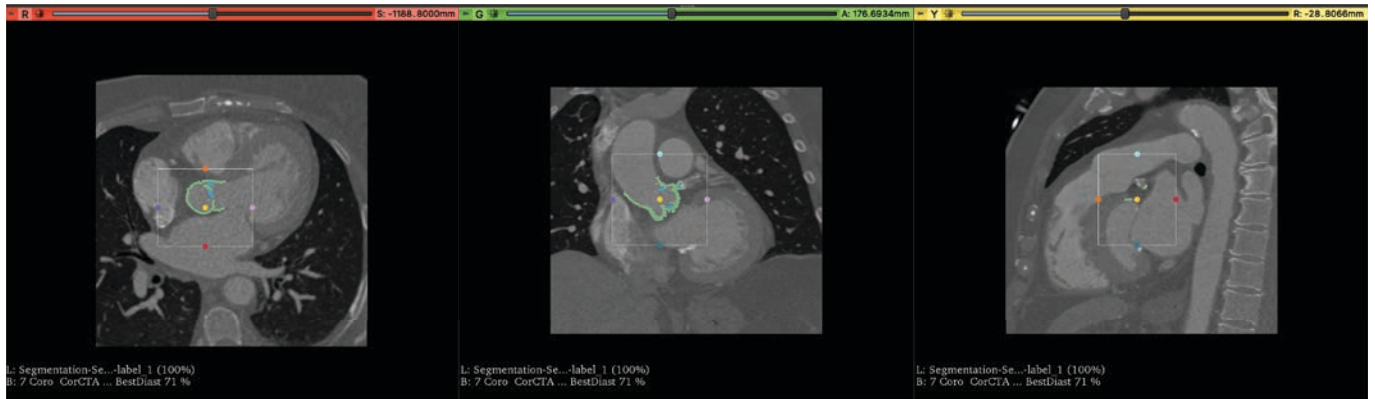


FIGURE 1. Segmentation of ROIs at the level of the aortic valve (green)

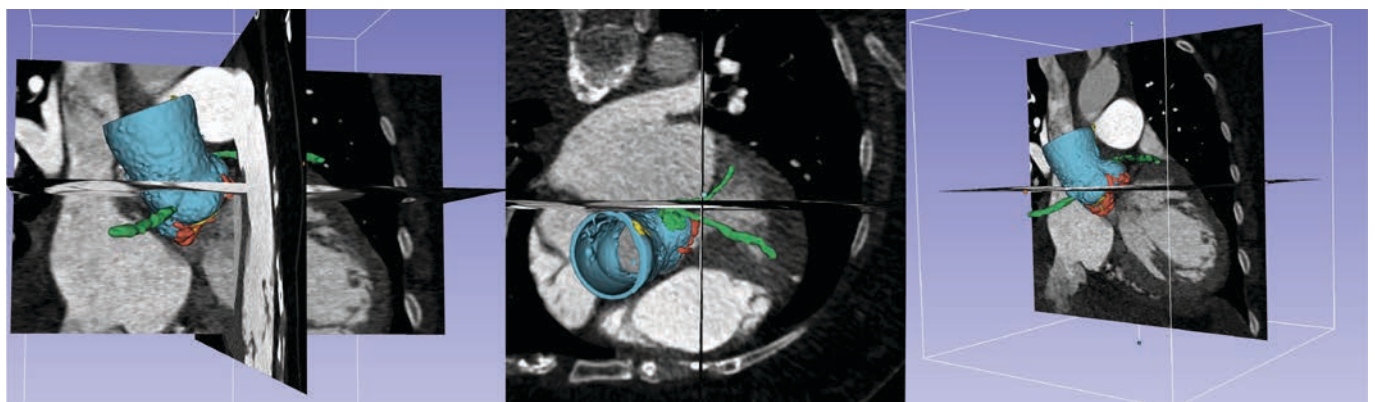


FIGURE 2. Segmentation – selection of “blood pool” at the level of the aortic valve (green)

lization Language) files used in 3D printing. The 3D digital dataset was converted into a virtual 3D model (Figure 3), and automatic or manual cropping functions (“crop mask”) were applied. The 3D model obtained after the segmentation process consisted of a structure of triangular facets with semi-finished surface.

Although the model processed in STL format could have been printed at this stage, anatomical models generally require an additional stage. Optimization of the model can be achieved using computer-aided design (CAD) in

programs such as Autodesk Meshmixer (Autodesk Inc., San Rafael, CA, USA). This step involved remeshing, a process that optimizes the model’s geometry and density, and tessellation, a process that optimizes the triangular facets of the mosaic that make up the digital 3D model (Figure 4). Post-processing time using CAD software was approximately 60 min per model.

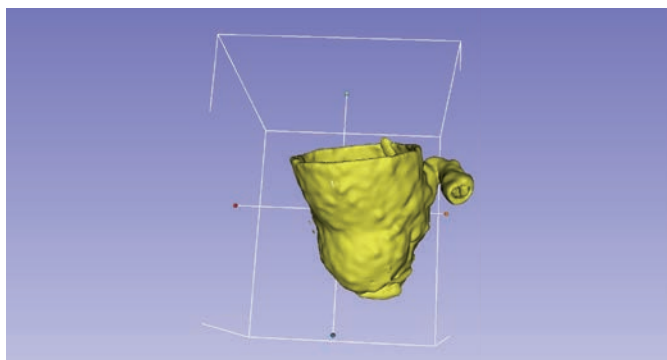


FIGURE 3. Digital 3D model of the aortic valve, ascending aorta and coronary arteries, lateral view

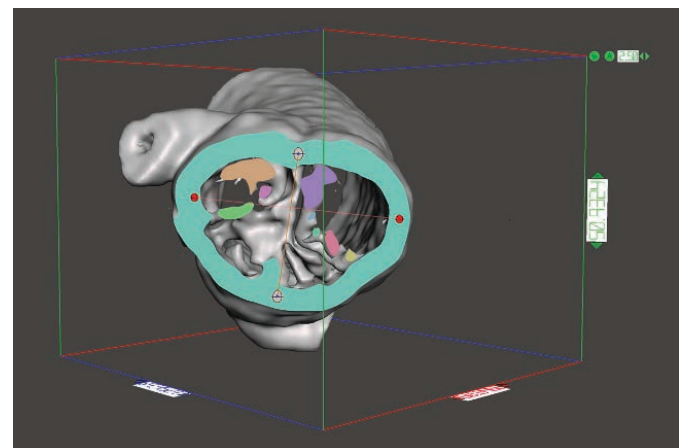


FIGURE 3. Digital 3D model of the aortic valve, ascending aorta and coronary arteries, lateral view

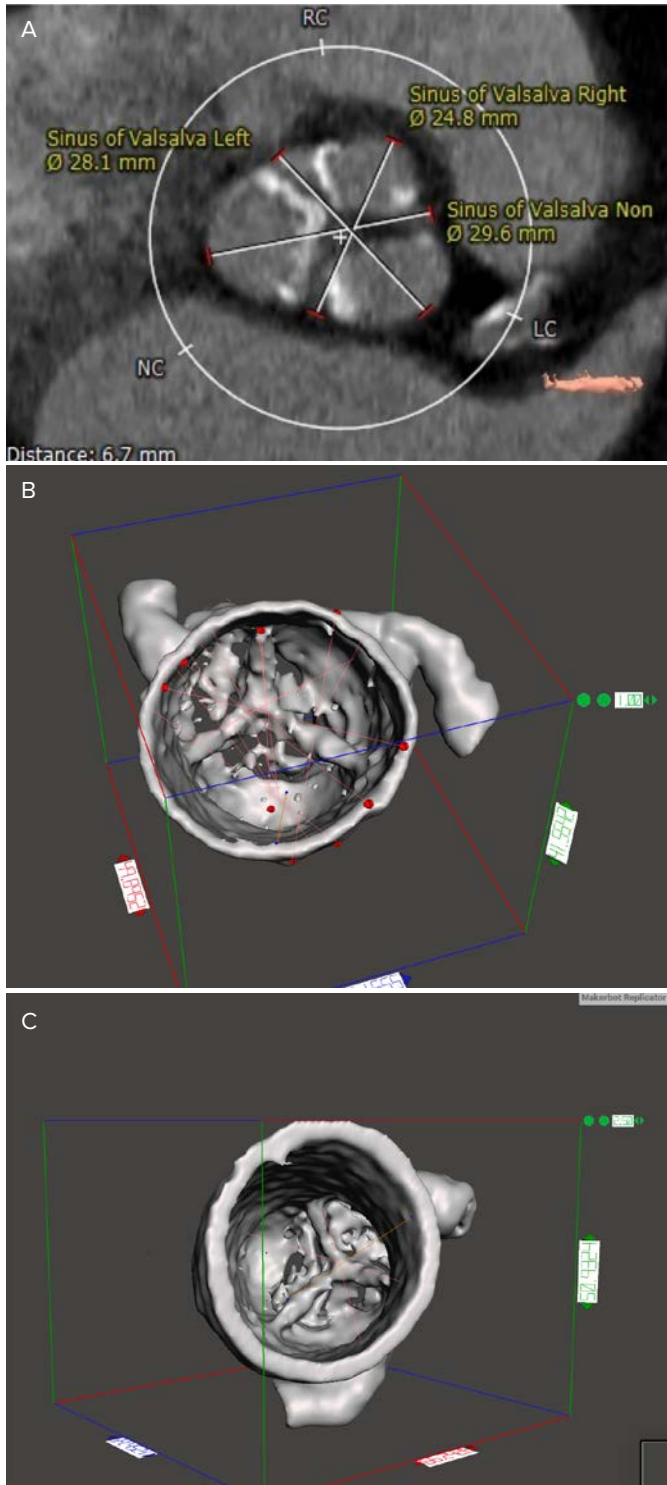


FIGURE 5. Measurement methods: planimetric (A) and photogrammetric (B, C)

In the final step, a digital snapshot of the CT scans, along with an embedded report of the measurements, was exported to Autodesk Meshmixer and overlaid on the STL file for reference to ensure that the STL file features were measured at the same location as the digital mea-

surements. We identified six elements of the aortic valvular apparatus that were accessible to be measured and obtained a total of 13 linear measurements. The following parameters were measured on both the multiplanar dataset CT model and the STL digital model of the aortic valve complex:

- the origin of the left coronary artery (LCA) and the right coronary artery (RCA);
- right, left and noncoronary sinuses of Valsalva;
- the diameter of the aortic annulus;
- the left ventricle outflow tract (LVOT);
- the ascending aorta;

Landmark measurements on digital models

After finalizing image post-processing and the 3D-printed models, we conducted serial measurements of several parameters used for TAVI preprocedural planning. As an initial step, we performed one set of measurements on the 2D cardiac CT dataset using direct planimetry and multiplanar reconstruction in Syngo.via software (Siemens Healthcare, Germany), during mid-systole, at approximately 240–330 ms (Figure 5).

To ensure accuracy, all anatomic analyses were performed using the center line of the lumen as reference. Then, the effective measurement was calculated as the arithmetic mean of minimum and maximum values.

We measured key elements in the STL file in a 3D AutoCAD program and used vertex-to-vertex analysis to compare them to digital measurements of 3D aortic valve models (photogrammetric method).

Statistical analysis

Statistical analysis of the recorded data was performed using GraphPad Prism version 8.4.3 (GraphPad Software, San Diego, CA, USA).

After testing for normality using the D'Agostino–Pearson algorithm, quantitative data were expressed as mean \pm standard deviation. Paired data were compared using Student's t test or the Wilcoxon matched-pairs signed rank test, and differences between means were calculated using the Bland–Altman method, with 95% confidence intervals.

Intra-class correlation was analyzed by calculating the Pearson correlation coefficient for normally distributed data and the Spearman coefficient for non-normal distribution. A p value of <0.05 was considered statistically significant.

TABLE 1. General clinical characteristics of the study population

Parameter	Value
Age, years	72.43 ± 4.96
Males, n (%)	10 (52%)
Smoking, n (%)	8 (40%)
Arterial hypertension, n (%)	15 (75%)
Obesity, n (%)	11 (55 %)
Dislipidemia, n (%)	5 (25%)
Diabetes mellitus, n (%)	6 (30 %)
Chronic kidney disease, n (%)	9 (45 %)
Coronary artery disease, n (%)	17 (85%)
Left ventricular systolic dysfunction, n (%)	5 (25%)
Bicuspid valve stenosis, n (%)	2 (10 %)
Degenerative aortic stenosis, n (%)	18 (90 %)
Aortic regurgitation, n (%)	15 (75 %)

RESULTS

The general characteristics of the study population are listed in Table 1. Mean age was 72.43 ± 4.96 years, the majority of the patients were men, and the most frequent cause of aortic stenosis was degenerative aortic stenosis, followed by congenital bicuspid valve with degenerative features.

The measurement of digital and 3D-printed models

For the evaluation of the valvular and perivalvular apparatus, anatomical structures were analyzed separately. The comparative analysis of planimetric and photogrammetry measurements, as well as the differences between mea-

surement values provided by the two methods are listed in Table 2. The difference regarding the height of the coronary ostium was 0.0238 mm for the LCA ($p = 0.9022$) and 0.2095 mm for the RCA ($p = 0.4349$). The measurements of the aortic annulus showed a difference between minimum values of 1.0000 mm ($p = 0.1033$) and between maximum values of 0.5700 mm ($p = 0.3315$). Although the differences between planimetric vs. photogrammetric diameters of the sinuses of Valsalva were larger for the left sinus of Valsalva (1.386 mm, $p = 0.0412$), they were not significant for the right sinus of Valsalva (0.3476 mm, $p = 0.1874$) and the noncoronary sinus of Valsalva (0.6905 mm, $p = 0.1353$). Sinus heights were similar with the two methods, with a difference of 0.0119 mm ($p = 0.6521$). Ascending aorta measurements were also similar, with a difference between minimum values of -0.0523 mm ($p = 0.7854$) and between maximum values of 0.2571 mm ($p = 0.3373$). Measurements of the sinotubular junction were comparable, with a difference between minimum values of 0.0285 mm ($p = 0.9564$) and between maximum values of 0.3714 mm ($p = 0.3273$). LVOT assessment showed no differences between the two methods, with a difference between minimum values of 0.7238 mm ($p = 0.1381$) and between maximum values of 0.3714 mm ($p = 0.3315$).

The reliability of 3D models – intraclass correlation coefficients

The intraclass correlation coefficients were statistically significant for all measurements, indicating good reliability of 3D CT measurements (Table 3). The highest correlation

TABLE 2. Comparison of planimetric and photogrammetric measurements

Landmark	Planimetric (mean ± SD)	Photogrammetric (mean ± SD)	Difference between means	p value
LCA height, mm	14.71 ± 3.543	14.69 ± 3.676	0.0238	0.9022
RCA height, mm	17.50 ± 3.665	17.29 ± 3.694	0.2095	0.4349
Left sinus of Valsalva diameter, mm	32.93 ± 4.289	31.55 ± 4.822	1.3860	0.0412
Right sinus of Valsalva diameter, mm	30.11 ± 4.320	29.76 ± 4.266	0.3476	0.1874
Noncoronary sinus of Valsalva diameter, mm	32.77 ± 3.827	32.08 ± 3.231	0.6905	0.1353
Ascending aorta min diameter, mm	34.02 ± 3.414	33.97 ± 3.532	0.0524	0.7854
Ascending aorta max diameter, mm	35.52 ± 3.301	35.26 ± 3.663	0.2571	0.3373
Sinotubular junction min diameter, mm	29.24 ± 4.792	29.21 ± 5.251	0.0286	0.9564
Sinotubular junction max diameter, mm	30.21 ± 4.170	29.84 ± 4.096	0.3714	0.3273
Aortic annulus min diameter, mm	21.38 ± 3.329	22.38 ± 4.577	1.0000	0.1033
Aortic annulus max diameter, mm	27.49 ± 3.450	28.07 ± 3.984	0.5762	0.3315
LVOT min diameter, mm	21.32 ± 4.962	22.04 ± 5.516	0.7238	0.1381
LVOT max diameter, mm	28.83 ± 3.647	29.20 ± 4.232	0.3714	0.4093
Sinus of Valsalva height, mm	24.55 ± 4.979	24.43 ± 4.519	0.1190	0.6521

TABLE 3. The intraclass correlation between measurements obtained from the two methods

Landmark	Correlation coefficient (r)	95% confidence interval	p value
LCA height, mm	0.9712	-0.4230 to 0.3753	0.9022
RCA height, mm	0.9464	-0.7580 to 0.3390	0.4349
Left sinus of Valsalva diameter, mm	0.8022	-2.710 to -0.06124	0.0412
Right sinus of Valsalva diameter, mm	0.9631	-0.8788 to 0.1835	0.1874
Noncoronary sinus of Valsalva diameter, mm	0.8472	-1.616 to 0.2350	0.1353
Ascending aorta min diameter, mm	0.9692	-0.4483 to 0.3436	0.7854
Ascending aorta max diameter, mm	0.9460	-0.8027 to 0.2884	0.3373
Sinotubular junction min diameter, mm	0.8932	-1.105 to 1.047	0.9564
Sinotubular junction max diameter, mm	0.9161	-1.143 to 0.4001	0.3273
Aortic annulus min diameter, mm	0.8146	-0.2222 to 2.222	0.1033
Aortic annulus max diameter, mm	0.7544	-0.6314 to 1.784	0.3315
LVOT min diameter, mm	0.9214	-0.2535 to 1.701	0.1381
LVOT max diameter, mm	0.8789	-0.5479 to 1.291	0.4093
Sinus of Valsalva height, mm	0.9731	-0.6616 to 0.4235	0.6521

min, minimum; max, maximum

coefficient was obtained for the height of the sinus of Valsalva (Figure 6).

DISCUSSION

This study was a proof of concept that aimed to compare the planimetric and the photogrammetric measurement method in the process of creating a 3D-printed model from cardiac CT angiography images. Another aim of the study was to verify the accuracy of each step of this process as part of quality assurance and to discuss the challenges encountered with each method. The main findings of the study are that 3D-printed models provide a feasible, non-invasive method to assist the 3D visualization of patient-specific aortic root anatomy, and that 3D modeling represents a new opportunity to plan in situ device placement during transcatheter aortic valve replacement. Furthermore, 3D modeling may complement traditional methods

used to predict and potentially avoid complications such as pulmonary artery rupture.⁵

One potential source of error is related to DICOM image registration from cardiac CT, as landmark points can vary due to observer interpretation or scan quality. Improvements in image acquisition and observers specialized in cardiac radiology can mitigate this barrier. Our study has demonstrated that the processing steps can be done with meaningful levels of accuracy. The results showed high correlation coefficients and infra-millimetric differences between the planimetric and photogrammetric method, which were not significant statistically. The results also revealed that the 3D printing of aortic valve models can be precise but with limitations related to inter-observer variability,⁶ which can lead to clinically important variations in geometry and dimensions. Potential sources of errors should be flagged to increase precision during the process of generating cardiovascular models. In our study, an important source of error was segmentation, as we encountered issues in delineating structures of interest and in using ROI tools such as dynamic grow mask or crop tools. However, further research, and particularly the use of AI, may improve semi-automatic functions and lead to the development of algorithms that delineate ROI more precisely. Other potential error sources were related to STL file processing and critical non-linear measurements on the 3D digital model. Digital analysis can mitigate these barriers using point cloud and mesh techniques, or colorimetric 3D maps when 3D-printed models are used.⁷

Another important limitation of our study is the fact that the entire process has been conducted by a single clinician.

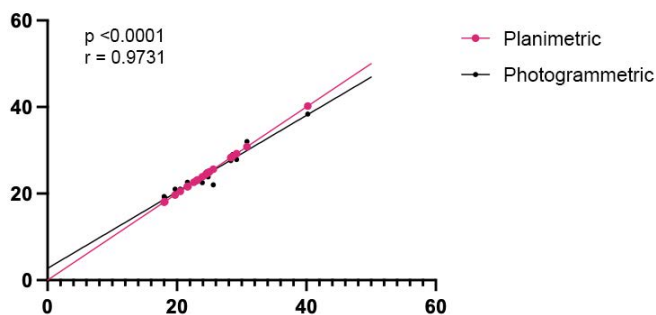


FIGURE 6. Correlation between the two measurement methods for the height of the sinus of Valsalva

In future studies, at least two observers should perform the image post-processing to identify key inter-observer differences. Furthermore, the number of patients included in the study was low. Increasing their number can decrease the risk of errors and improve the development of solutions regarding the workflow of 3D printing aortic valves.

In a study conducted by Fourie *et al.* on 3D models created from CT imagery, the authors observed important differences in the dimensions of 3D-printed models between clinicians and emphasized the importance of inter-observer errors and of semi-manual processing during the entire workflow.⁸ Furthermore, each stage in the process of 3D-printing a cardiovascular model is susceptible to errors. Similar results were obtained in a study conducted by Santana *et al.*, who observed discrepancies in the interpretation and subsequent analysis of medical images by different observers.⁹ Considering the continuous exposure to sources of error, it is mandatory to judiciously monitor potential errors generated by semi-automated processing. Cross-check points should be inserted in the intermediate stage, overlaying the generated digital model to original DICOM data presented in the current study. Future research is needed to determine the accuracy of 3D-printed aortic templates.¹⁰

CONCLUSIONS

In cardiovascular valve diseases, the precision of 3D-printed models is an important element that can contribute to increasing quality of procedural simulations and predicting potential complications. Various methods were studied for assessing the accuracy of 3D printing, each with strengths and weaknesses. The selected method of assessment may require a 3D-printing team with expertise in radiological field and in processing and post-processing of additive manufacture field.

CONFLICT OF INTEREST

Nothing to declare.

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Biomechanical Uniaxial Analysis of Porcine Tendon in the CellScale BioTester® 5000

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ABSTRACT

Background: The study was aimed to evaluate whether a mechanical biaxial tester can be used in a uniaxial mode to evaluate the mechanical properties of tendons. **Materials and methods:** The study was carried out on specimens of porcine superficial digital flexor tendon ($n = 9$). The mechanical properties (elastic modulus, and stress at 15% strain) were measured two times consecutively in the uniaxial mode with the BioTester® 5000 (CellScale) equipment. **Results:** Values of 0.313 ± 0.096 MPa for the elastic (Young's) modulus and of 0.702 ± 0.174 MPa for the stress (at 15% strain) were measured, indicating that the porcine superficial digital flexor tendon is not a strong tendon. **Conclusions:** When suitable specimens cannot be obtained for a biaxial evaluation, tendons can be evaluated mechanically in the BioTester® 5000 employing the uniaxial mode.

Keywords: tendons, mechanical properties, porcine SDFT, uniaxial testing

INTRODUCTION

Historically, the biomechanics of ligaments and tendons was a field of experimental physiology, which, before the 1970s, has been associated with only minor developments in spite of genuine interest from orthopedic surgeons. Today the situation is very much different, as illustrated in the number of available publications, although the outputs were estimated with rather great variability. For instance, according to such an estimation,¹ over 4,000 papers have been published on the topic within the 2000–2010 decade. A PubMed search in March 2023 using “biomechanics of tendons and ligaments” as a search term resulted in 3,680 publications since 1963, while a recent search on Google Scholar using the same term and time range provided around 19,000 entries (a figure likely to be seriously affected by repetitions). Regardless, only a small number of these publications have included actual numerical data for the relevant mechanical characteristics. A variety of mechanical parameters have been reported including yield or ultimate tensile stress (strength) (henceforth, UTS), yield or ultimate load, yield or ultimate elongation (strain), elastic (or Young’s) modulus (henceforth, YM), stiffness, and toughness. They were evaluated mostly in the tensile mode, but also in the compressive or shear modes. An excellent summary and analysis of the measured *ex vivo* biomechanical tensile properties in human and animal tendons and ligands, reported between 1976 and 2015, has placed the recorded values within the 2–230 MPa range for UTS; 1.3–3,000 MPa for YM; and 2–1,100 N/mm for stiffness.² By any standard, these are exceedingly broad data distributions, arising from causes such as different origins of tendons, different harvesting and conditioning procedures of tendons prior to testing, sample slipping and distortion during testing, stress concentrations occurring in the tissue, and a great diversity of the evaluation instrumentation and techniques. Slippage of tendon samples from the clamps during measurements is still the major factor in preventing reliable and reproducible results to be generated by the testing machines, and a large assortment of clamping and mounting systems have been proposed including frozen clamps (‘cryojaws’), or even cyanoacrylate glues.

The earliest significant mechanical evaluation of human tendons was carried out by Guillaume Wertheim,³ who presented his results in 1846 to the French Academy of Sciences. He measured the YMs and UTs not only for tendons but also for bones, nerves, blood vessels, and muscles. Wertheim was an outstanding experimentalist, and the values published by his team for certain tissues could still be seen in reference texts 100 years after his premature death.

For the mechanical characteristics of human tendons, Wertheim measured values for YM (then termed as ‘coefficient d’élasticité’) between 1.26 and 1.97 GPa and for UTS (‘cohésion’) between 41 and 102 MPa in five human plantaris tendons and one flexor longus tendon harvested post mortem. In 1936, in an introduction to his own report,⁴ Cronkite discussed Wertheim’s results and also cited from indirect sources the work with human tendons of other early investigators including Valentin (1847), who measured values of UTS between 15 and 22 MPa for palmaris longus and plantaris tendons; Rauber (1876), who measured an UTS of 68 MPa in an unspecified tendon; and Triepel (1902), who measured an average value of 44 MPa for UTS in a plantaris tendon specimen harvested during surgery. In a major study,⁴ Cronkite himself carried out tensile evaluation on 294 human tendons harvested post mortem, using a mechanical tester for solid materials with a custom-made clamping system. The average UTS of the tendons in different cadavers varied from 60 to 124 MPa, and a large variation of up to 200% between the minimum and maximum values in the same body. He concluded that “it is obviously futile to establish a norm for tensile strength for tendons in general”, a conclusion still valid today. Cronkite also noted that the strength of fresh specimens did not differ substantially from that of embalmed (fixed) tendons. Further work carried out during the 1960s was reviewed in studies by Harris et al.^{5,6} at Tulane University, in which they also reported findings on human tendons, using a custom-made optical-mechanical tester and a more advanced statistical processing of the data points obtained from 30 embalmed plantaris tendons⁵ and 54 unembalmed specimens removed from amputated lower limbs⁶. In the first study,⁵ the values measured for UTS were between 73 and 147 MPa (average 98 MPa), and for YM were ~1.24 GPa for wet specimens and ~2.76 GPa for dried specimens. In their second study,⁶ the average UTS measured for extensor tendons was 92.3 MPa, while for flexor tendons was 75.5 MPa. However, the YM was variable, and no clear pattern could be defined upon increasing stress. LaBan was the first investigator to associate the tendon’s tensile strength to its collagen fibrillar organization.⁷ Using a custom-made tensile device combined with a microscope, he found that in a canine calcaneal tendon, no tearing of collagen fibers could be noted at a stress below 6 MPa. Within this range, the tendon displayed viscoelastic properties rather similar to those of certain synthetic polymers.

Since then, an impressive variety of measuring techniques and devices have been used to evaluate the mechanical properties of tendons. Over the last few decades, the uniaxial machines (e.g., Instron® or Zwick/Roell testers) became popular and are still used extensively. In the uni-

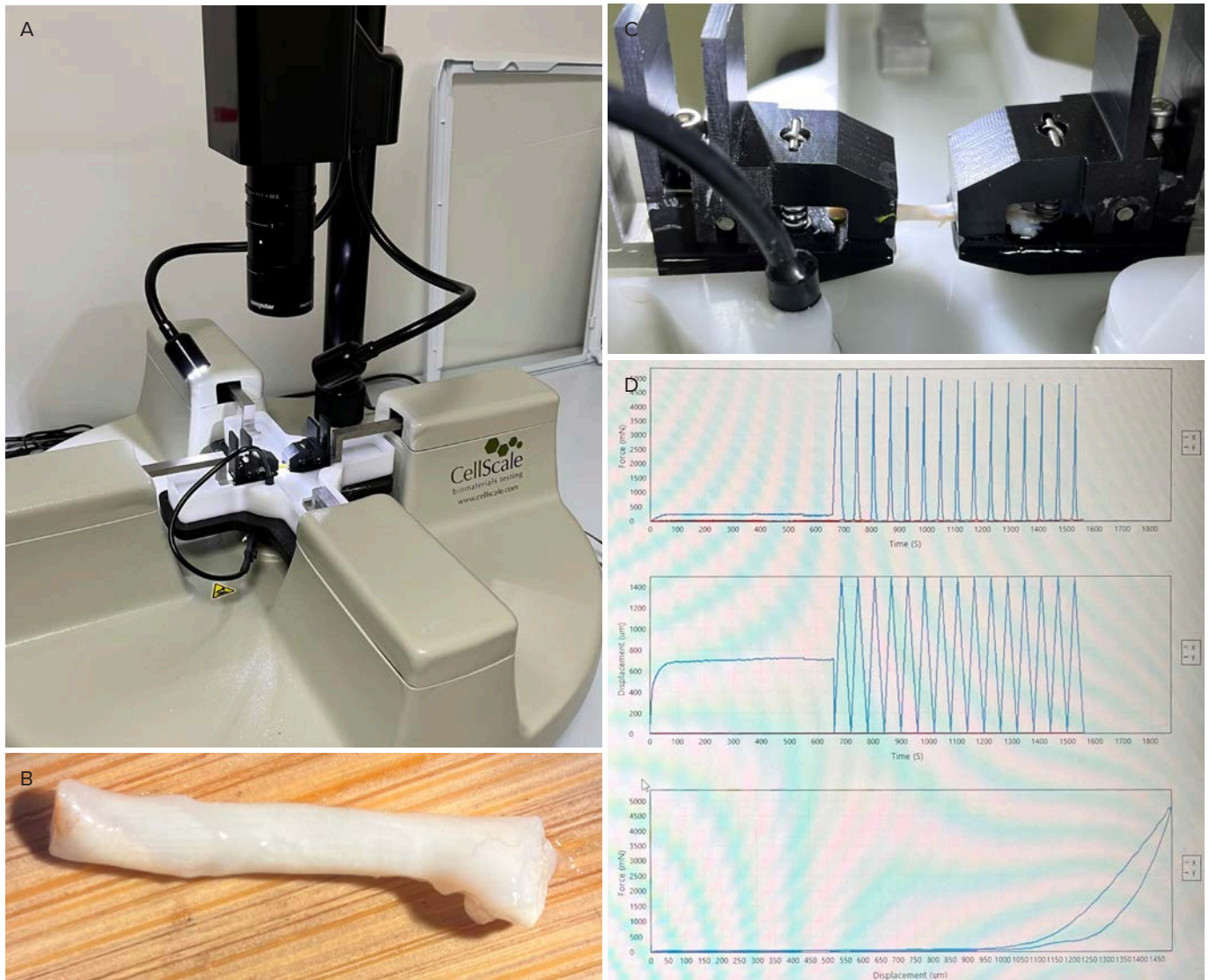


FIGURE 1. **A** – The BioTester® 5000 instrument; **B** – An excised segment of the porcine superficial digital flexor tendon; **C** – A tendon specimen mounted in the tester by clamping; **D** – Graphical output from the tester's software corresponding to the main evaluation stages

axial test, the sample is subjected to a force along one direction only until failure occurs due to stretching (or other type of force). In recent years, the biaxial testing started to be employed in many laboratories. In the biaxial test, the sample is stretched along two distinct perpendicular directions. This method is recommended for anisotropic materials such as soft biological tissues; however, it is difficult sometimes to find tendons that can be excised and fashioned into square plane slabs as required by the cruciform clamping system of the testing instrument. In such cases, the biaxial tester could be used in the uniaxial mode, and an example of such versatile machine is the BioTester® 5000 manufactured by the CellScale company (Waterloo, ON, Canada) (Figure 1A).

In the present study, we have evaluated specimens of the porcine superficial digital flexor tendon (SDFT), which are elliptical in cross-section and could not be fashioned into square slabs with a width allowing the cruciform clamping normally required for biaxial testing.

MATERIALS AND METHODS

Materials

The study was carried out on nine individual segments of the SDFT retrieved post mortem from three pigs (species *Sus domesticus*) of the breed White Large, 10 months old, procured from a local authorized slaughterhouse (Agro-

Ardeal S.R.L., Orheiu Bistriței, Bistrița-Năsăud). The animals were sacrificed for commercial purposes, and the tendons would have been discarded if not used in this study. Only the tendons from the frontal legs of the animals have been harvested, having an average length of 19.39 ± 1.49 mm and an elliptical circumference with an average diameter of 2.95 ± 0.32 mm (Figure 1B). After harvest, the tendons were stored at -20°C . Phosphate buffered saline (PBS) was supplied by Lonza (Verviers, Belgium).

Uniaxial analysis in the CellScale BioTester® 5000

The BioTester® 5000 (CellScale) included four actuators (only two actuators being used for uniaxial testing), load cells, systems of rakes with tines and hooks (BioRakes®) for specimen mounting, clamp sample mounting systems, and user interface software for simple or multi-modal testing with real-time feedback. The 23-N load cell was used in our experiments.

After harvesting, the tendon segments were cut with a scalpel into specimens of approximately 13 mm in length, which were stored in PBS at room temperature prior to measurements. The thickness of each specimen was measured in triplicate with a caliper by the same person and the values averaged for further data processing.

The specimens were clamped along the longitudinal axis between two opposite arms of the instrument. A working distance of 10 mm was set as the initial distance between the two arms. The specimens were inserted manually between the clamps (Figure 1C), preferably by the same person to minimize possible bias related to the act of insertion.

To ensure that the samples were tensioned, the evaluation started with a tensile preloading for 60 s until a force of 230 mN was attained, followed by a 10-min hold period at this force. After this preconditioning period, 15 cycles were initiated, each consisting of a stretch period (where the maximum tension was set at 15% of the initial length of the specimen), a deformation of 1% per second, and a relaxation period, as illustrated in a typical graphical output of the BioTester (Figure 1D). The series of nine specimens was evaluated two times in the tester.

By employing the LabJoy 2.0 software (CellScale, Waterloo, ON, Canada), the raw data were generated in an Excel file, ready to be processed for calculating strength and YM for each specimen.

Statistical analysis

The data were plotted as mean values \pm standard deviation. For the statistical comparison of values, GraphPad®

Prism software (version 6.0) was used, with application of the Wilcoxon matched-pair rank test for continuous data (for $n = 9$).

RESULTS

The set of nine tendon specimens was evaluated in the BioTester two times consecutively with an aim of assessing stability of the measuring technique and reproducibility of results. The results were presented as bar graphs in Figure 2. Neither the YM (Figure 2A), nor the strength (at 15% strain) (Figure 2B) sets of values showed any significant difference between the two measurements, as reflected in the high p values.

DISCUSSION

Most of what has been reported so far on the mechanical properties of porcine tendons was summarized in a recent review.⁸ Following the information provided in this source, the values reported for porcine digitorum profundum flexor and extensor tendons included ~ 0.8 to ~ 1.7 GPa for YM, and ~ 40 to ~ 90 MPa for UTS, while for the porcine Achilles tendon values of 248 to 409 MPa for YM and 42 to 76 MPa for UTS have been also reported.

Many investigators expressed their results in units of maximum load (N) or stiffness (N/mm). For instance, Domnick et al.⁹ compared porcine flexor digitorum profundus tendons with human cadaveric semitendinosus tendons in a Zwick/Roell uniaxial tester using frozen clamps to prevent slippage. There were no significant differences between the two sets regarding stiffness (porcine ~ 211 N/mm, human ~ 208 N/mm), but the maximum load was higher for porcine tendons (~ 1.8 kN) as compared with human (~ 1.4 kN). It was concluded that the use of porcine flexor tendons as grafts in human surgery is justified mechanically. To compare these data with our findings, it is necessary to know the dimensions of the samples in order to render the reported parameters into units of YM and stress.⁹ There is only one study published on porcine SDFt, reporting maximum loads of ~ 230 N and stiffness of ~ 56 N/mm.¹⁰ Again, these results cannot be compared with our results due to lack of dimensional details for the specimens.

When it was possible to compare our results for YM and stress with other reported values (less than 0.4 MPa for YM, and less than 0.9 MPa for stress, see Figure 2), it could be seen that the former were much lower. Nonetheless, this can be explained by the fact that the existing literature data refer to the porcine flexor digitorum profundum (deep) tendon or to the extensor tendons, which are

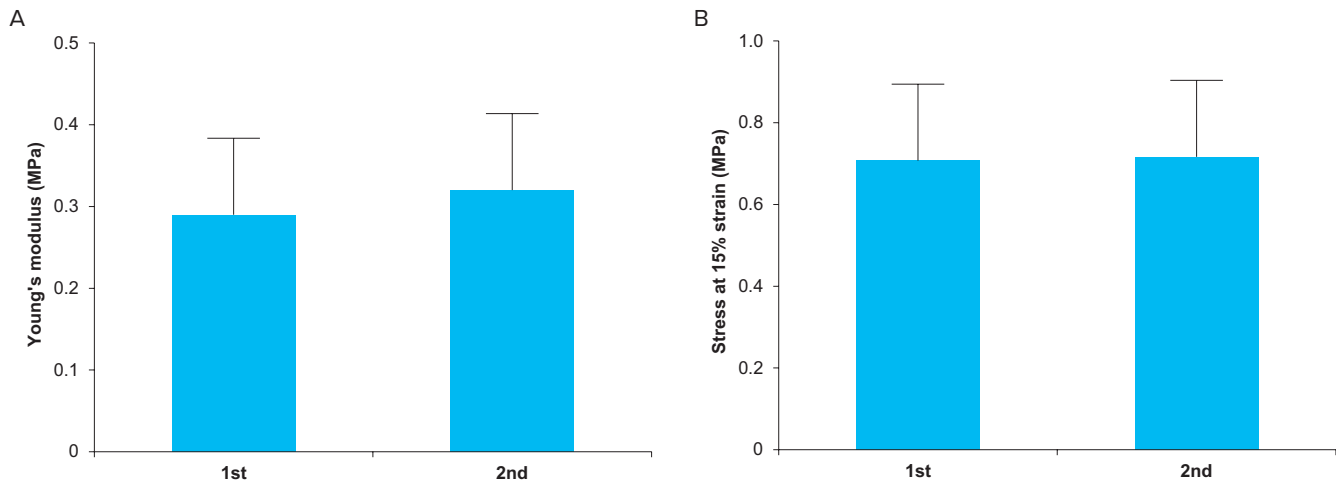


FIGURE 2. The results of two consecutive measurements of the 9-specimen set for the YM (A) and for strength at 15% strain (B)

much stronger mechanically than the superficialis tendon that was used in our study.

CONCLUSION

The porcine SDFT can be conveniently evaluated mechanically in the BioTester® 5000 (CellScale) in the uniaxial mode using an adequate clamping system. The measuring technique is stable and leads to reproducible results.

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CONFLICT OF INTEREST

The authors declare no potential conflicts of interest or any financial interests that are relevant to the content, authorship, or publication of this article.

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DATA AVAILABILITY STATEMENT

The authors confirm that all relevant data are included in the published paper. Additional information can be provided upon reasonable request.

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Denture Base Polymer Biodegradation: In Vitro Study

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ABSTRACT

Introduction: Acrylic resins are the most frequently used materials for the bases of prostheses, and are also used in the re-optimization and the repair of prostheses. The **aim** of our study was to investigate whether direct contact with the resin causes decomposition of methyl methacrylate and formation of ketone bodies in the oral cavity. **Material and methods:** The in vitro study included 12 samples of autopolymerized polymethyl methacrylate and 8 samples of thermopolymerized polymethyl methacrylate. Some of the resin samples were intentionally prepared incorrectly, with modified powder to liquid ratios or thermal regime, to be able to compare them with samples prepared according to the manufacturer's instructions. Some of the samples were immersed in gastric juice or alcohol for 48 h at 37° C in a thermostatic bath to simulate the environment and temperature of the oral cavity, while others were kept at room temperature. The Legal reaction was used to identify the presence of ketone bodies in the solutions. **Results:** The samples that were prepared incorrectly and were kept at 37° C were the most affected. The presence of ketone bodies was demonstrated by the formation of a precipitate on the bottom of the test tube and the color change of the solution. Samples that were kept at room temperature were less affected, both from a spectrophotometric and biochemical point of view. **Conclusion:** The quality of polymethyl methacrylate can be improved by respecting the manufacturer's instructions and work protocols, and by avoiding substances that are considered aggressive, such as gastric juice, alcohol, and local factors in the oral cavity.

Keywords: bases of prostheses, unstable compounds, thermostatic bath, Legal reaction

INTRODUCTION

Polymethyl methacrylate (PMM) is a synthetic polymer derived from methyl methacrylate, a monomer that can be obtained through several methods, most frequently from acetone cyanohydrin, produced by the precipitation of acetone and hydrogen cyanide. These dental materials are produced through a free radical polymerization reaction activated by chemicals, heat, or light. N,N-dimethyl-p-toluidine is a chemical activator used for autopolymerizing materials. In the case of heat-polymerizing materials, heat can be provided by a hot water bath or microwave energy, whereas light-polymerizing materials use visible light as an activator. Acrylic-based resins are used in various applications in dental prac-

tice, such as denture bases, orthodontic appliances, and temporary crowns.¹

Denture liners improve the fit of denture bases, increasing the retention and stability of removable prostheses. There are different types of denture liners, including hard relined resins and soft lining materials. Soft lining materials can be divided into two categories.²⁻⁵ The first includes materials in which the liquid is composed of a monomer, such as methyl methacrylate, ethyl methacrylate, or butyl methacrylate, as well as plasticizers, such as phthalates, citrates, or sebacates, which increase the flexibility, transparency, durability, and longevity of the material. The second group consists of tissue conditioners, in which the liquid also contains a plasticizer and a mixture of ethyl alcohol.^{6,7}

One of the most important issues related to the clinical use of acrylic resins is biodegradation, defined as a change in their chemical, physical, and mechanical properties due to local factors in the oral cavity.^{8,9} The oral cavity is a complex environment in which dental materials are exposed to both endogenous and exogenous substances. The complex interactions that take place in this environment result in

a general phenomenon of biodegradation that affects the materials present in the oral cavity, including PMM. These changes permanently affect the properties of the material and may endanger its functionality.¹⁰ The aim of our study was to investigate the biodegradation of resins in the presence of aggressive substances.

MATERIAL AND METHODS

The study was divided into two parts: 1) the production of PMM samples; 2) the chemical analysis of the samples made.

For the first part of the study, we needed autopolymerized PMM (PMMA) (Figure 1) and thermopolymerized PMM (PMMT) (Figure 2), as well as a conformer in the form of a cone trunk, plaster, packing table, press, and water bath. The study group included 20 acrylic resin samples divided into two subgroups: PMMA (n = 12) and PMMT (n = 8). Four PMMA and four PMMT samples were prepared using a modified powder to liquid ratio and thermal regime to compare them with those that were prepared according to the manufacturer's instructions.



FIGURE 1. Preparation of PMM trunk cones



FIGURE 2. The immersion of samples in alcohol and gastric juice



FIGURE 3. The Legal reaction and the presence of ketone bodies

Considering the wide use of PMM in dentistry, in the second part of the study we analyzed whether different compounds are released from the resin or it retains its chemical integrity after being immersed in different substances considered to be aggressive. We chose an endogenous substance, gastric juice, which has a pH between 1 and 2.5, bitter taste, and no or slightly opalescent color, and an exogenous substance, ethyl alcohol, with a pH of around 4, no color and pungent smell. The gastric juice used in the study had a pH of 1.54, and the alcohol had a pH of 4.07. For both PMMA and PMMT, half of the samples were kept at room temperature (24 °C) for 48h, and the other half were placed 48h in a thermostatic bath to simulate the temperature in the oral cavity (37 °C).

We also performed several biochemical determinations. To identify the presence of ketone bodies, we

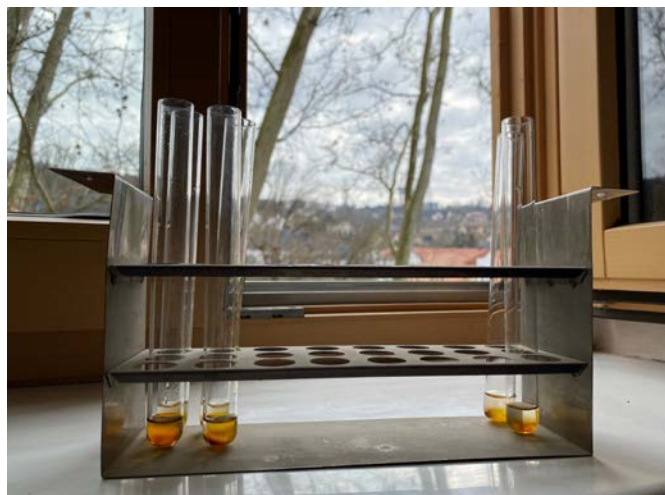


FIGURE 4. The formation of the precipitate at the bottom of the test tube

used the Legal reaction, adding 2 drops of 10% sodium hydroxide, 3 drops of 10% sodium nitroprusside solution, and 1 mL of glacial acetic acid to the solutions in which the samples were immersed (Figures 3 and 4). The precipitate at the bottom of the test tubes and the color change that occurred after adding the reagents demonstrated the presence of ketone bodies in the solution, the intensity of the color being directly proportional to the amount of ketone bodies. Each solution containing the samples underwent a spectrophotometric analysis at a wavelength of 300 nm to measure the amount of ketone bodies (Figure 5).

RESULTS

The results show that both the PMMA and the PMMT samples kept at 24 °C had insignificant, almost non-existent changes. The samples that were incubated at 37 °C have changed both in terms of pH and spectrophotometrically, demonstrating that with the increase of temperature, decomposition of PMM and formation of ketone bodies takes place. At the same time, the micro-environment of the oral cavity had a demonstrable effect on the samples. Significant changes occurred in samples that were not prepared according to protocol, were immersed in gastric juice or alcohol, and were kept at 37 °C. We found statistically significant differences between the minimum pH values of PMMA samples prepared correctly (pH 2.34) and those prepared incorrectly (pH 4.35), when immersed in alcohol (Table 1). The differences in the pH values of PMMT samples prepared correctly and incorrectly were negligible both in gastric juice and alcohol, with an average difference of <0.5 (Tables 2, 3 and 4). Some of the samples



FIGURE 5. Spectrophotometric analysis

TABLE 1. Modifications observed in PMMA samples after immersion in alcohol and gastric juice

Medium	Temperature	Sample no.	Prepared according to the manufacturer's instructions	Mean pH	pH change	Ketone bodies
Alcohol (initial pH 4.07)	37 °C	3	Yes	2.346	↓	0.516 λ
		4	Yes	3.270	↓	0.514 λ
		6	No	3.700	↓	0.514 λ
	24 °C	3	Yes	3.583	↓	0.503 λ
		4	Yes	4.400	↑	0.507 λ
		6	No	4.356	↑	0.516 λ
Gastric juice (initial pH 1.57)	37 °C	1	Yes	3.976	↑	0.518 λ
		2	Yes	4.293	↑	0.523 λ
		5	No	4.186	↑	0.516 λ
	24 °C	1	Yes	3.630	↑	0.508 λ
		2	Yes	3.813	↑	0.515 λ
		5	No	3.846	↑	0.507 λ

TABLE 2. Modifications observed in PMMT samples after immersion in alcohol and gastric juice

Medium	Temperature	Sample no.	Prepared according to the manufacturer's instructions	Mean pH	pH change	Ketone bodies
Alcohol (initial pH 4.07)	37 °C	2	Yes	3.803	↓	0.476 λ
		4	No	4.513	↑	0.515 λ
	24 °C	2	Yes	3.573	↓	0.520 λ
		4	No	4.100	↑	0.503 λ
Gastric juice (initial pH 1.57)	37 °C	1	Yes	1.180	↓	0.525 λ
		3	No	1.273	↓	0.518 λ
	24 °C	1	Yes	1.290	↓	0.525 λ
		3	No	1.110	↓	0.505 λ

prepared incorrectly, with excess of monomer, could not analyzed due to technical issues (Table 1).

The spectrophotometric analysis revealed that the samples that contained the highest amount of ketone bodies were those that were intentionally prepared incorrectly, as well as those that were incubated in the thermostatic bath, demonstrating that PMM decomposition occurs with the increase of temperature and non-compliance with the manufacturer's instructions regarding the optimal ratio of ingredients. The maximum value obtained was 0.523 λ, and the minimum value was 0.476 λ. The amount of ketone bodies was very similar to pure acetone.

One-sample *t*-tests comparing mean pH values obtained after immersing the samples in gastric juice and alcohol yielded statistically significant differences ($p \leq 0.001$) for the majority of samples (Tables 3 and 4).

DISCUSSION

One of the most important consequences of biodegradation is the release of unbound monomers and additives that can be toxic to the oral cavity. In terms of material stability, biodegradation can cause significant changes in the physical and mechanical properties of a material, which can lead to catastrophic failure. Several studies have highlighted the release of compounds from different types of resins,⁷ dental prostheses,¹¹⁻¹³ and repairing materials,⁴ as well as orthodontic appliances, restorative materials, and tissue conditioners¹⁴⁻¹⁷ with different chemical compositions. However, few clinical studies have focused on compound release from acrylic materials. A study evaluated the residual monomer concentration resulting from self-polymerizing resins. One of the consequences of the

TABLE 3. One-sample *t*-test comparing mean pH values of samples immersed in alcohol (pH 4.07)

Resin type	Temperature	Sample no.	pH (mean ± SD)	Difference between initial pH and pH at 48 h	p value
PMMA	37 °C	3	2.346 ± 0.484	-1.723	0.025
		4	3.270 ± 0.095	-0.800	0.005
		6	3.700 ± 0.088	-0.370	0.019
	24 °C	3	3.583 ± 0.344	-0.486	0.134*
		4	4.400 ± 0.125	0.330	0.045
		6	4.356 ± 0.032	0.286	0.004
PMMT	37 °C	2	3.803 ± 0.065	-0.266	0.019
		4	4.513 ± 0.049	0.443	0.004
	24 °C	2	3.573 ± 0.051	-0.496	0.004
		4	4.100 ± 0.017	0.030	0.095

TABLE 4. One-sample *t*-test comparing mean pH values of samples immersed in gastric juice (pH 1.57)

Resin type	Temperature	Sample no.	pH (mean ± SD)	Difference between initial pH and pH at 48 h	p value
PMMA	37 °C	1	3.976 ± 0.015	2.406	0.000
		2	4.293 ± 0.025	2.723	0.000
		5	4.186 ± 0.021	2.616	0.000
	24 °C	1	3.630 ± 0.17	2.243	0.001
		2	3.813 ± 0.049	2.276	0.001
		5	3.846 ± 0.037	-0.360	0.013
PMMT	37 °C	1	1.180 ± 0.000	-0.296	0.008
		3	1.273 ± 0.045	2.060	0.001
	24 °C	1	1.290 ± 0.072	-0.453	0.001
		3	1.110 ± 0.000	-0.460	0.008

biodegradation of materials, highlighted by several studies, is the elution of unbound components such as methyl polymethacrylate, benzoyl peroxide,¹⁸ and phthalate esters. According to studies, most of the residual monomer is released in the first 24 h after immersion, after which the release rate decreases.^{17,19–21} Some of these studies reported changes in pH as a result of biodegradation. Low pH increases the concentration of monomers, which affects the properties of acrylic resins used for denture bases.^{19–21}

Ketone bodies are an important sign of chemical degradation of the prosthesis. Acrylic resins become porous as a consequence of degradation, and the risk of fracturing due to porosity increases considerably.²² With time, poor hygiene of the prosthesis will affect the stability of the color of acrylic resins, and due to microporosity, a permanent microbial infiltrate will appear, which will lead to stomatitis and inflammation accompanied by discomfort.²³

The toxicity of methyl methacrylate can be attributed to free radicals released during the polymerization reaction, due to oxidative stress; moreover, residual methyl meth-

acrylate can also exhibit toxicity.¹⁸ In a study in which glutathione was used to analyze the effect of methyl methacrylate regarding the expression of oxidizing enzymes, cell cultures have highlighted the toxicity of residual methyl methacrylate from resin-based materials, causing genotoxicity and changes in cellular cytokine factor expression.¹⁷

CONCLUSION

To improve the chemical stability of resins, it is mandatory to follow the protocol provided by the manufacturer and to instruct the patient on how to maintain and properly use his dental prosthesis. The quality of PMMA and PMMT is conditioned by respecting the work protocol and by local factors related to the oral cavity, digestive factors (gastric juice), and food-related factors (alcohol).

CONFLICT OF INTEREST

Nothing to declare.

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